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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO	
10/747,810	12/29/2003	Timo Koskinen	79856	1876	
22242 7	590 06/08/2005		EXAMINER		
FITCH EVEN	N TABIN AND FLANN	ERY	HUG, ERIC J		
120 SOUTH L	A SALLE STREET				
SUITE 1600			ART UNIT	PAPER NUMBER	
CHICAGO, II	60603-3406		1731		
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DATE MAILED: 06/08/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

		A1:A N-	AIIMax				
. Office Antique Comments		Application No.	Applicant(s)				
		10/747,810	KOSKINEN ET AL.				
	Office Action Summary	Examiner	Art Unit				
		Eric Hug	1731				
Period fo	The MAILING DATE of this communication or Reply	on appears on the cover sheet wi	th the correspondence address				
THE - Exte after - If the - If NC - Failu Any	ORTENED STATUTORY PERIOD FOR F MAILING DATE OF THIS COMMUNICAT asions of time may be available under the provisions of 37 (SIX (6) MONTHS from the mailing date of this communicat period for reply specified above is less than thirty (30) days to period for reply is specified above, the maximum statutory re to reply within the set or extended period for reply will, by reply received by the Office later than three months after the ed patent term adjustment. See 37 CFR 1.704(b).	ION. CFR 1.136(a). In no event, however, may a reion. s, a reply within the statutory minimum of thirt period will apply and will expire SIX (6) MON a statute, cause the application to become AB	eply be timely filed by (30) days will be considered timely. THS from the mailing date of this communication. ANDONED (35 U.S.C. § 133).				
Status							
1)⊠	Responsive to communication(s) filed on	29 December 2003.					
2a)□	This action is FINAL . 2b)∑	This action is non-final.					
3)□	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.						
Disposit	ion of Claims						
4)🖂	4)⊠ Claim(s) <u>1-12</u> is/are pending in the application.						
•	4a) Of the above claim(s) is/are withdrawn from consideration.						
5)□	5) Claim(s) is/are allowed.						
6)⊠	☑ Claim(s) <u>1-12</u> is/are rejected.						
-	☑ Claim(s) <u>5</u> is/are objected to.						
8)[_	Claim(s) are subject to restriction	and/or election requirement.					
Applicati	ion Papers						
9)[The specification is objected to by the Exa	aminer.					
10)☐ The drawing(s) filed on is/are: a)☐ accepted or b)☐ objected to by the Examiner.							
	Applicant may not request that any objection	to the drawing(s) be held in abeyan	ice. See 37 CFR 1.85(a).				
	Replacement drawing sheet(s) including the d	correction is required if the drawing((s) is objected to. See 37 CFR 1.121(d).				
11)	The oath or declaration is objected to by t	he Examiner. Note the attached	I Office Action or form PTO-152.				
Priority (ınder 35 U.S.C. § 119						
12)⊠	Acknowledgment is made of a claim for fo ☐ All b) ☐ Some * c) ☑ None of:	oreign priority under 35 U.S.C. §	119(a)-(d) or (f).				
u)i	1.⊠ Certified copies of the priority docu	ments have been received.					
2. Certified copies of the priority documents have been received in Application No							
	3. Copies of the certified copies of the						
	application from the International E	Bureau (PCT Rule 17.2(a)).	-				
* \$	See the attached detailed Office action for	a list of the certified copies not	received.				
A44- 1	w.,			•			
Attachmen	t(s) e of References Cited (PTO-892)	4) Intensious	summary (PTO-413)				
2) Notic	e of Draftsperson's Patent Drawing Review (PTO-94	18) Paper No(s	s)/Mail Date				
	nation Disclosure Statement(s) (PTO-1449 or PTO/S	5) ☐ Notice of In 6) ☐ Other:	nformal Patent Application (PTO-152)				
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DETAILED ACTION

Claim Objections

1. Claim 5 is objected to under 37 CFR 1.75(c), as being of improper dependent form for failing to further limit the subject matter of a previous claim. Applicant is required to cancel the claim, or amend the claim to place the claim in proper dependent form, or rewrite the claim in independent form.

Claim 4 recites that the amount of surface sizing per side is 3 g/m². Claim 5, which depends on claim 4, recites that the amount is under 2 g/m².

Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- (e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.
- 2. Claims 1 and 2 are rejected under 35 U.S.C. 102(b) as being anticipated by Wennerblom et al (US 3,941,902).

Wennerblom discloses a method of making surface-treated paper that has been calendered to a predetermined roughness (i.e., smoothness) prior to surface treatment. The treatment may be a surface sizing. The minimum amount of size that is applied to the paper

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(P_{min}) depends on the degree of surface roughness (Fig. 2). Papers were calendered between at least one nip comprising a steel roll and a soft counter roll (column 6, lines 19-32). In the given experiments, calenders having up to eight nips were used to obtain different surface roughness (column 4, lines 33-43). The papers treated include printing papers comprising up to 80% mechanical pulp (column 4, lines 33-35).

3. Claims 1 and 2 are rejected under 35 U.S.C. 102(b) as being anticipated by Donigian et al (US 5,505,820).

Donigian discloses a method of calendering a printing paper having a particular level of moisture such that the calendered paper has improved smoothness after a subsequent rewetting process, such as surface sizing. The paper may be derived from mechanical pulp (column 7, lines 32-35). Example 1 (column 4) discloses properties of paper wherein the calendering was performed before and after surface sizing. In this example, two steel nips were used, however the method can be also used utilizing nips formed between a hard, non-resilient roll and a soft, resilient roll during supercalendering.

4. Claim 1 is rejected under 35 U.S.C. 102(b) as being anticipated by Tamagawa et al (US 5,200,258).

Tamagawa discloses a photographic printing paper that is calendered between a synthetic resin roll and a hard metallic roll. The paper may be treated with a surface size applied at a weight of 0.1 to 5.0 g/m² (column 3, lines 50-66). The paper may be calendered before surface sizing (column 3 line 67 to column 4, line 16).

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5. Claims 10-12 are rejected under 35 U.S.C. 102(e) as being anticipated by Kohler et al (US 6,872,282). Kohler discloses in Example 1, column 14, a surface-sized, calendered printing paper made from woodpulp (mechanical pulp) and 33% filler, whereby the paper is treated with 1.12 g/m^2 of surface size on both sides and calendered to a Parker Print Surface roughness of $1.1 \mu m$.

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Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 6. Claims 3-12 are rejected under 35 U.S.C. 103(a) as being unpatentable over Wennerblom et al (US 3,941,902).

As discussed for claims 1 and 2 above, Wennerblom discloses a method of making surface-treated paper that has been calendered to a predetermined roughness (i.e., smoothness) prior to surface treatment. The treatment may be a surface sizing. The minimum amount of size that is applied to the paper (P_{min}) depends on the degree of surface roughness (Fig. 2). Papers were calendered between at least one nip comprising a steel roll and a soft counter roll (column 6, lines 19-32). In the given experiments, calenders having up to eight nips were used to obtain different surface roughness (column 4, lines 33-43). The papers treated include printing papers comprising up to 80% mechanical pulp (column 4, lines 33-35). The surface

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sized papers were treated on both sides (see Example 1a, column 9). Four calendered and surface-sized papers are disclosed in column 4, whereby the roughnesses range from 40-605 Bendtsen units (ml/min) before sizing, and the amount of surface size applied to those papers range from 1.8 to 7.2 cm³/m² per side. The lower the roughness, the less surface size needed.

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Wennerblom fully encompass the range of roughnesses claimed by Applicant. Note that
Wennerblom discloses in column 6, lines 28-32 that Bendtsen smoothnesses as low as 20 ml/min
are possible. Although the Bendtsen smoothness is a different and indirect method of measuring
surface roughness, Wennerblom teaches that one can extrapolate the data to ideally zero surface
roughness, yielding approximately 1.4 cm³/m² in surface size pickup. See Figure 2 and equation
IV in column 5. It is also the examiner's position that the amount of surface size used obviates
the claimed amounts of surface size. Note that surface size amounts in Wennerblom are given in
units of cm³/m² as applied in the wet state instead of g/m² on a dry basis, which is explained in
column 3, lines 42-47 as covering a wide range of densities of surface size. Thus, it is possible
to use amounts of surface size that fall within the claimed ranges. Note particularly Table 1,
column 11 which shows a calendered, surface size paper having as low as 0.105 g/m² surface
size on a dry weight basis. Note also that the filler content of the paper (ash content) given in
Example 2B is 12% by weight, which reads on the filler levels given in claims 10-12.

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The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.

Nissinen (US 6,5**8**9,388) discloses a paper calendered to below 2µm PPS-10 surface roughness and subsequently coated with a pigmented coating.

Tashiro et al (US 4,935,097) discloses a photographic paper that has been surface sized after calendering.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Eric Hug whose telephone number is 571 272-1192. The examiner can normally be reached on Monday through Friday, 10:00 AM to 6:00 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Steven Griffin can be reached on 571 272-1189. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

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